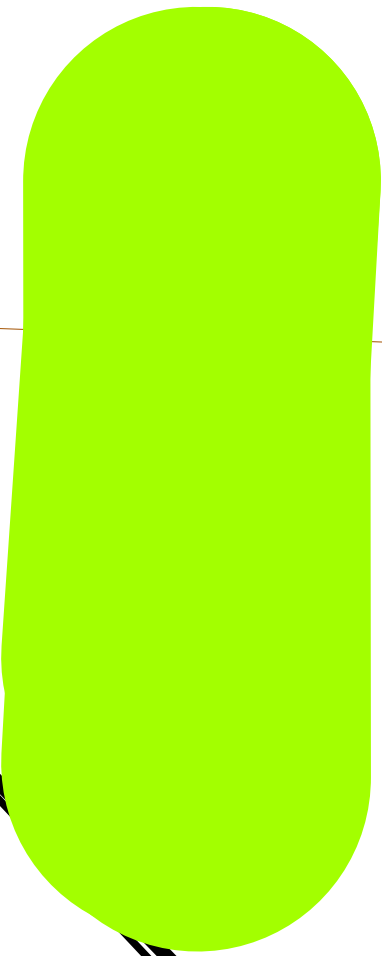
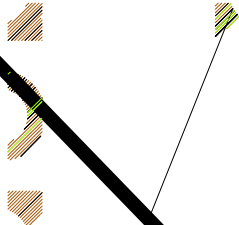




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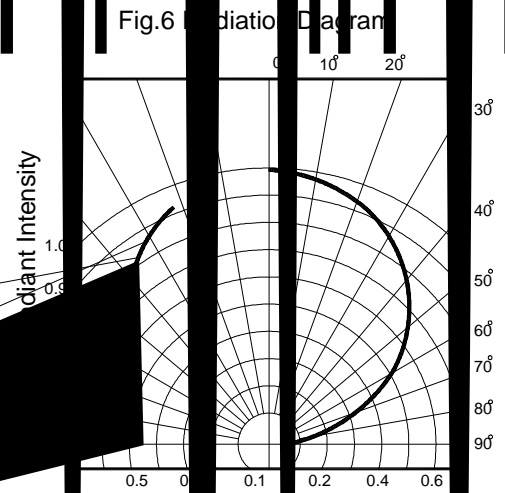
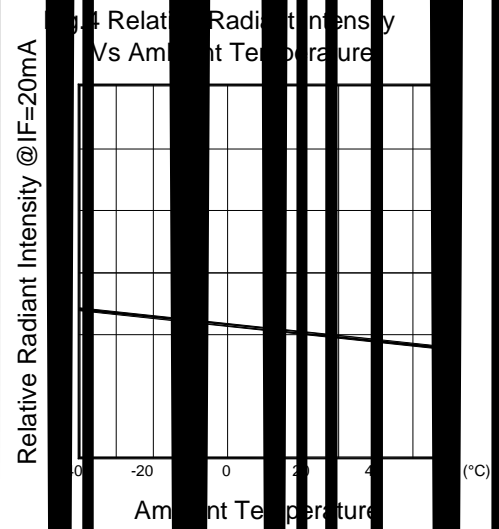
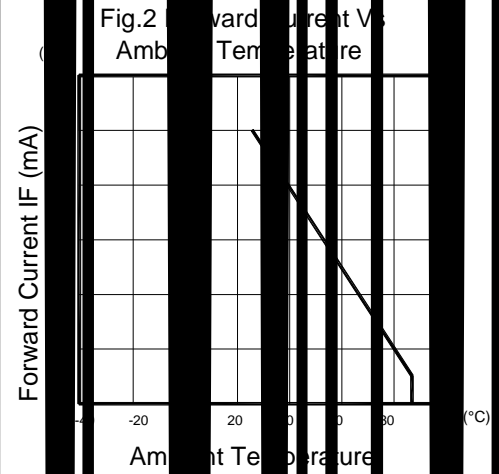
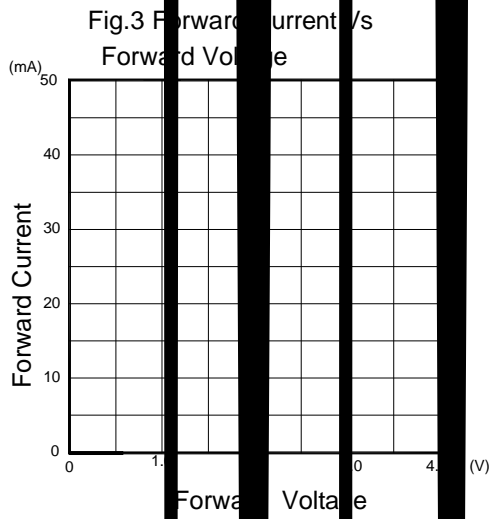
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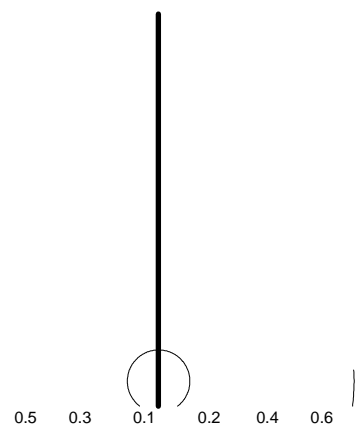
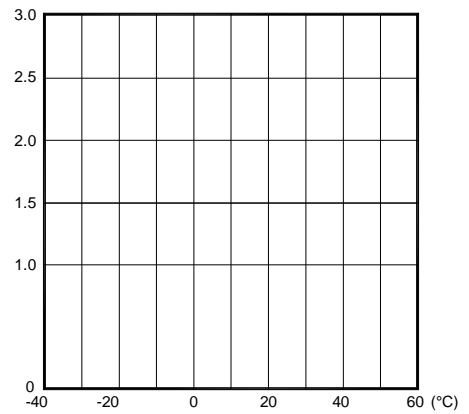
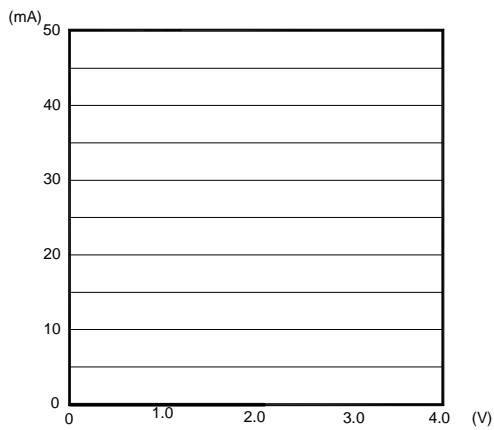


LIGHT ELECTRONICS CO., LTD.

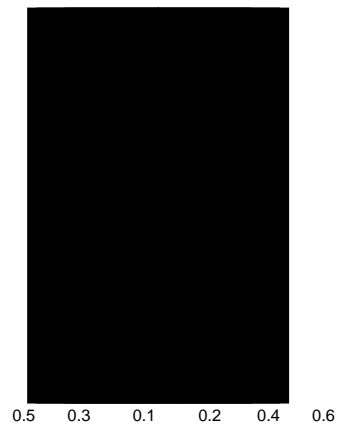
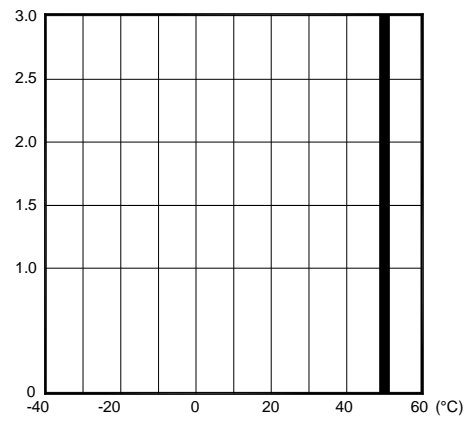
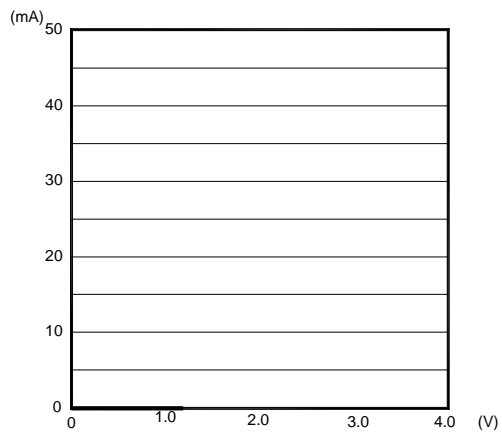




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# LIGHT

## LIGHT ELECTRONICS CO., LTD.



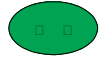
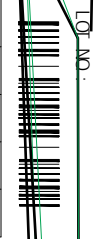
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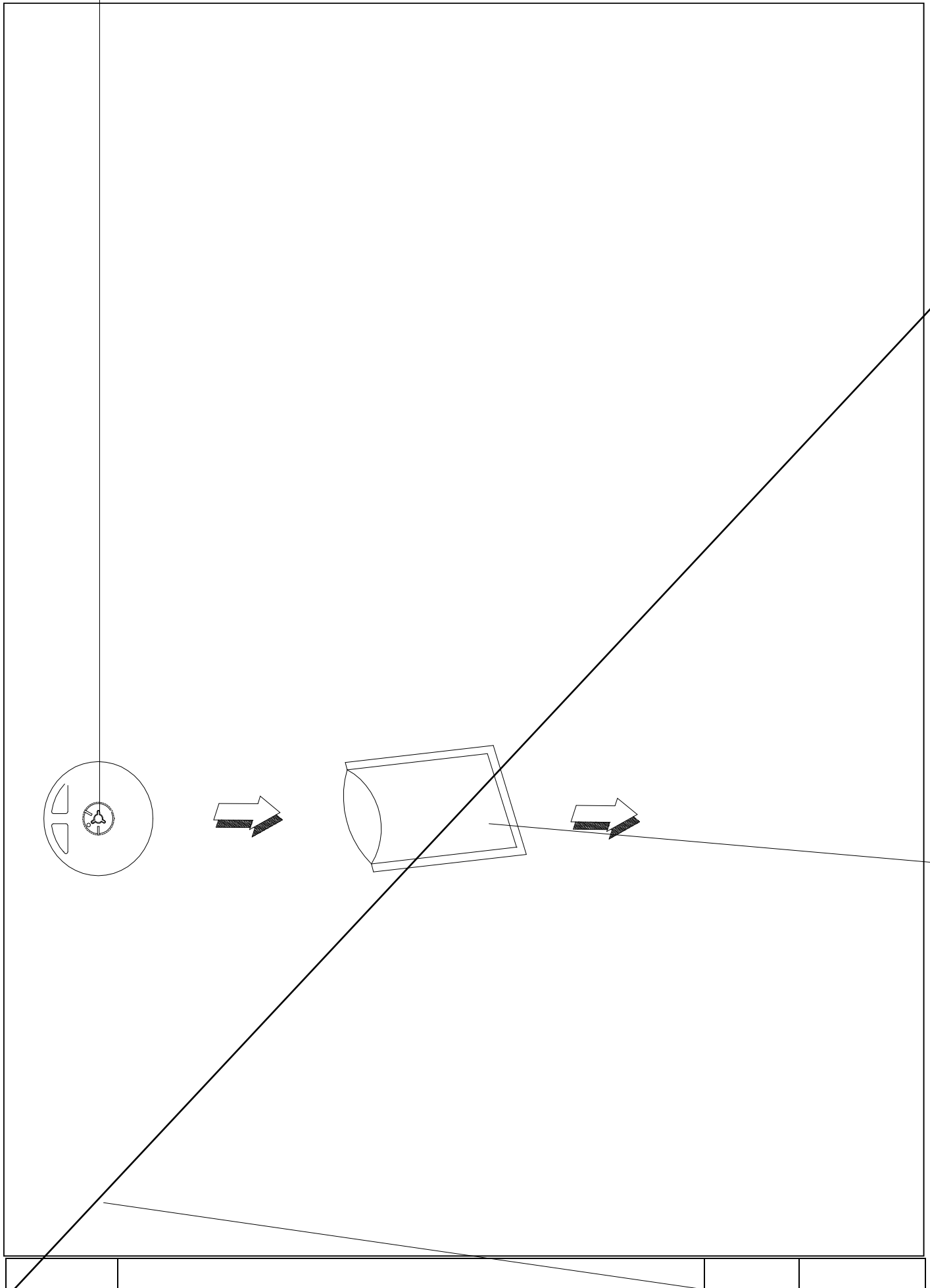
### LIGHT

Light Electronics CO., LTD.

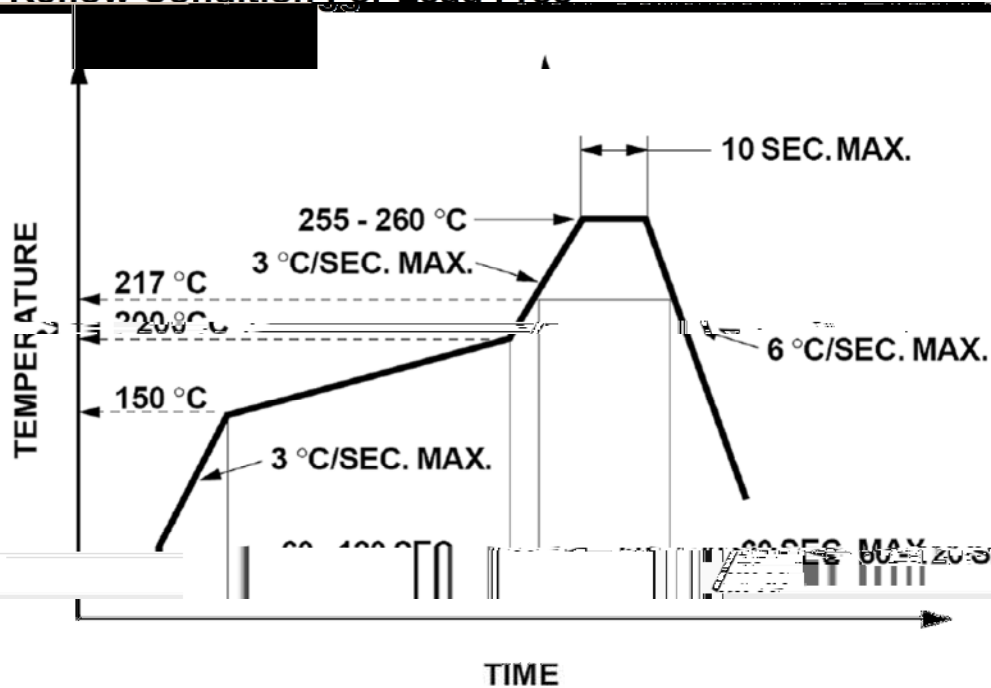
MODEL NAME: \_\_\_\_\_  
QUANTITY: \_\_\_\_\_  
BIN: \_\_\_\_\_  
PACKING DATE: \_\_\_\_\_  
REMARKS: \_\_\_\_\_



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## Suggest IR Reflow Condition For Lead Free



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

### Soldering iron

1. When hand soldering, the temperature of the iron must less than 300 °C for 3 seconds.
2. The hand solder should be done only once.

### Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

